

# BDT9 - Capsule pressure gauge 63, 100 & 160mm

## **Product description**

Badotherm capsule pressure gauge model BDT9 is available in standard ranges from 16mbar up to 600 mbar. The gauges are suitable for corrosive environments and gaseous media that will attack copper alloys. This pressure gauge is typically used for applications in the chemical, petro-chemical, oil & gas, power and utilities, machine building and general process industries medium.

## **Design standard**

EN837-3

## Dial sizes, ranges & accuracy

Possibilities in ranges and accuracies are led by the dial size. Accuracy class is based on dry gauges.

Dial size	Ranges	Accuracy
63mm		
100mm	016 mbar – 0600 mbar	1.6%
160mm		

Equivalent vacuum and pressure ranges are available.

## **Mounting variation**

Not all gauges are suitable for some mounting variations. For the BDT9 series the mounting variations are below.

- type A (10) bottom connection, direct mounting
- type B (33) Lower-back connection U-bracket
- type C (11) bottom connection, surface mounting (back)
- type D (30) Lower back connection, direct mounting
- type E (32) lower back connection, panel mounting (front)

More specifically per dial size:

Dial size	Α	В	С	D	E
63mm	•	•*1	•	•*1	•
100mm	•	•	•	•	•
160mm	•	•	•	•	•
Note 1: 63mm case ha	s centre-b	ack conne	ction (type	B (23) & ty	pe D (20))



#### **Process connection**

Dial size	Standard thread	optionally	SW size
63mm	G 1/4 A or 1/4" NPT		14mm
100mm	C 1/ A or 1/" NDT	1/4" 2/0"	22,000,000
160mm	G ½ A or ½" NPT	1/4" , 3/8"	22mm

Other thread standards such as ISO 7-1 R (BSPT), or DIN 13-1 (M20x1.5) can be selected as well.

-> See datasheet "thread information" for specific thread details

### **Materials of construction**

	BDT9				
Case	AISI 304 (optionally 316)				
Bezel	AISI 304 (optionally 310)				
Connection <sup>1</sup>	AISI 316				
Sensing element <sup>1</sup>	AISI 310				
Sealing <sup>1</sup>	FKM				
Movement	Brass nickel plated				
Pointer	Aluminium				
Dial	Aldminium				
Window gasket	NBR				
Blow out	NDR				
Fill plug	NBR (HNBR for filled gauges)				
Mounting flanges	AISI 304				
Window	Acrylic				

\*1 wetted materials



#### **Pressure limitations**

The gauge are built to withstand harsh environments however the EN 837 limits the use of a pressure gauge according below table.

Dial size	Steady	Fluctuating	Short time
63mm			
100mm	FSV	0.9 x FSV	1.3 x FSV
160mm			

ESV: full scale value

#### **Temperature limitations**

The gauges can withstand ambient and process temperature up to a certain limit. The limitations on temperature are:

	Ambient	Medium
Dry	-40°C+60°C	-40°C+200°C

The variation of indication caused by the effect of temperature shall not exceed:  $\pm$  0.6% / 10K FSV

#### **Window**

Standard BDT9 gauges have an acrylic window. Depending on the case size options such as glass, or safety glass are available. With safety glass the zero adjustment option is not available.

#### **Pointer**

Standard pointer is a fixed black painted aluminum pointer. Optionally the gauges can be equipped with an adjustable pointer.

### Zero adjustment

The zero of the gauge can be adjusted by means of a set screw in the dial face.

#### **Dial facing**

The dial plate is made from aluminum and coated with UV resistant white coating. The black dial markings, scale, numbering, and interval is according the EN 837. Options like colored dial, customer logo, or colored segments are possible as well. Scale interval and numbering is following the EN837.

#### **Limit stop**

To prevent permanent damage the gauge is protected by an internal vacuum limit stop on the movement. These gauges also have a free zero.

#### **Degree of protection**

The BDT9 has a standard degree of protection of IP54. The values are determined according the IEC/EN 60529.

#### **Restrictor Screw**

All gauges can be executed with a restrictor of 0.8 or 0.3 orifice in AISI316.

#### **Certification & Declaration**

#### Calibration

Gauges are full range calibrated as a factory standard. Optionally you can select a 5 points calibration certificate.

#### ATEX 114 - 2014/68/EU

ATEX restrictions are explained in the IOM and in the ATEX background datasheet.

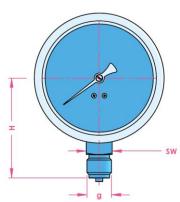
#### EN 10204 material certificate

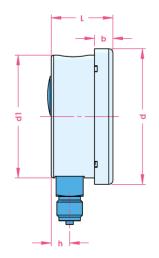
A material 3.1 certificate on the wetted parts can be supplied.



## **Dimensions table**

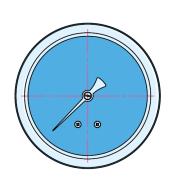
# Type A (10)

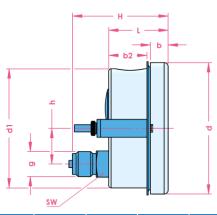




Dial size	d	d1	b	L	h	g	SW	Н	weight
63	68.0	63.0	10.0	30.0		G ¼ A	14	56.5	0.3 kg
100	110.0	100.0	15.0	50.0	15.8	G ½ A	22	85.0	0.5 kg
160	160.0	150.0	16.0	52.0	16.0	G /2 A	<b>LL</b>	117.0	0.8 kg

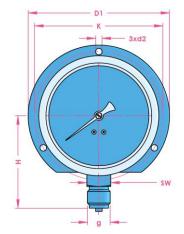
<u>Type B (33)</u>

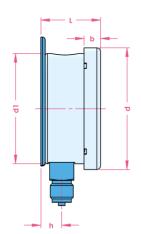




Dial size	d	d1	b	b2	L	h	g	SW	H	weight
63	68.0	63.0	10.0		30.0		G 1/4 A	14	56.5	0.3 kg
100	110.0	100.0	15.0	30.0	50.0	15.8	G ½ A	22	85.0	0.5 kg
160	160.0	150.0	16.0	29.5	52.0	16.0	G /2 A	22	117.0	0.8 ka

# Type C (11)



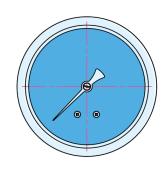


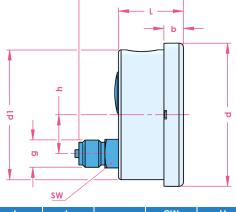
Ту	pe	D	(30)

Dial size	d	d1	b	L	h	K	d1	d2	g	SW	Н	weight
63	68.0	63.0	10.0						G 1/4 A	14	56.5	0.3 kg
100	110.0	100.0	15.0	54.0	19.8	118.0	130.0	6.0	G ½ A	22	85.0	0.5 kg
160	160.0	150.0	16.0	56.0	20.0	178.0	196.0			22	117.0	0.8 kg



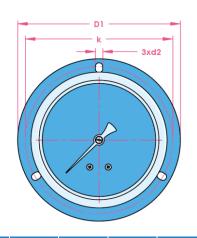


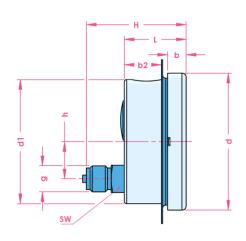




Dial size	d	d1	b	L	h	g	SW	H	weight
63	68.0	63.0	10.0	30.0		G ¼ A	14		0.3 kg
100	110.0	100.0	15.0	50.0	30.0	G ½ A	22	85.0	0.5 kg
160	160.0	150.0	16.0	52.0	48.5	G /2 A	22	117.0	0.8 ka

# <u>Type E (32)</u>





Dial size	d	d1	b	b2	L	h	K	d1	d2	g	SW	Н	weight
63	68.0	63.0	10.0							G ¼ A	14	56.5	0.3 kg
100	110.0	100.0	15.0	30.0	50.0	30	118.0	132.0	6.0	6.0 G ½ A	22	85.0	0.5 kg
160	160.0	150.0	16.0	29.5	52.0	48.5	178.0	190.0				117.0	0.8 kg



Product code 63, 100, 160mm

	Code									
Example code:		BDT9	100	Α	G14M	S363	S304	F	Α	M24
Type										
TYPE 63 mm	63									
100 mm ◀	100									
160 mm	160									
Mounting	100									
Bottom connection - direct mounting (10)	Α									
Lower back connection - flush U-bracket										
clamp fix. (33)*1	В									
Bottom connection - surface mounting (11)	С									
Lower back connection direct mounting (30)*1	D									
Lower back connection panel mount (32)	E									
CONNECTION										
G 1/4 A	G14M									
1/4" NPT	N14M									
G 3/8" A	G38M									
G1/2 A◀	G12M									
1/2" NPT	N12M									
R 1/2	R12M									
M20x1.5	M20M									
CAPSULE & SOCKET MATERIAL										
AISI 316◀	S363									
CASE/BEZEL MATERIAL										
AISI 304 ◀	S304									
AISI 316	S363									
Pointer										
Fixed pointer◀	F									
Adjustable pointer	Α									
WINDOW										
Acrylic (SAN)	Α									
Laminated glass (S1)	L									
Glass◀	G									
RANGE										
See page table 1 and table 2										
<u>Accuracy</u>										
1,6 ◀	16									

**<sup>◄</sup>**: is the sign for the standard pressure gauge

Note 1: 63mm case has centre-back connection (type B (23) & type D (20))



**Tabel 1: Pressure Range code** 

bar		mbar			psi	kPa		
Code	Range	Code	Range	Code	Range	Code	Range	
B04	-0,60	C20B	-1015	P26	03	L04	-600	
B31	00,6	C21A	-1030	P28	05	L07	-400	
		C22A	-1050	P32	010	L08	-250	
		C21C	-2020			L10	-160	
		C22B	-2040			L11	-100	
		C22C	-3030			L13	-60	
		C24C	-4060			L22	06	
		C24D	-5050			L25	010	
		C27B	-100150			L26	016	
		M19	016			L27	025	
		M20	025			L29	040	
		M21	040			L31	060	
		M22	060					
		M24	0100					
		M25	0160					
		M27	0250					
		M29	0400					
		M31	0600					

Table 2: Secondary scale

Dual scale option	code
Dual Scale option	couc
PSI red	#PR
PSI black	#PB
PSI blue	#PBL
bar red	#BR
bar black	#BB
bar blue	#BBL

Add the code behind the pressure code (eg B45#PR for 0...10 bar//psi with red scale)

**Table 3: General option code** 

Option (start options with X_)	code				
Index pointer	_IP				
Restrictor screw 0.3mm	_RS3				
Calibrated at 0°	_C0				
Calibrated at 180°	_C180				
ATEX II2GDc-IM2c	_ATEX				
3.1 material certificate	_IC31				
Calibration certificate 5 points	_CC5				



#### Change log

Change log						
	Date	Change				
	18-5-2020	Removed the option "dragpointer" from table 3				

#### Holland - Romania - India - Thailand - Dubai - USA

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